Transfer Station Design

Facility Design and Operations
Considerations

Design Considerations

- Before a facility is designed, it is critical to ask the right questions. The answers to these questions are up to YOU.
 - Who?
 - What?
 - Why?
 - When?
 - How?



Money Talks.....

• The first question is always....

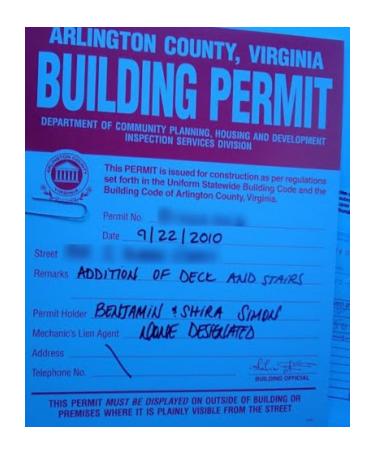
How Much will it cost?

- This is not known and will depend on other factors.
- Will require patience



Permitting

- NH DES Permit
 - Modification
 - Full Permit
- Local Building Codes



Who?

- Who will manage the facility?
- Will this be municipally operated?
- Commercially?
- Combination?



More Who?

- Municipally operated?
 - Staff already exists
 - Increased control
- Commercially operated?
 - Managing a contract
 - Less control
- Combination?



Who... dollars and sense

- Contracted services puts expense in an annual operating budget
- Owning/operating can put costs in both an operating budget and capital expense budget
- Long Term: owning the equipment saves money



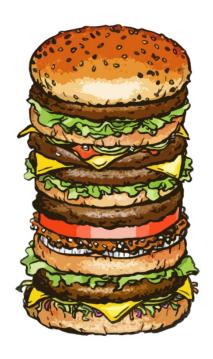
What?

- What are you accepting?
 - Trash MSW, C&D
 - Sorted
 - Commingled
- This can be overlooked
- Build in Flexibility
- Work with existing disposal vendor and recycling buyers



More what?

- Facility size and configuration....
- Are you expanding existing facility?
- Is this a NEW build?



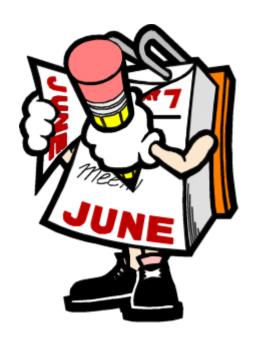
Why?

- Did you outgrow existing facility?
- Time to update?
- In rough shape?
- The answer to this question is critical



When?

- Timeline?
 - Have you thought through all this?
- Permits can take time
- Public input takes time



How?

- Simple changes done in-house
- Major build requires a contractor
- RFP or Bids?



Equipment Considerations

- Carefully work through your town's needs
- Needs are based on material accepted, tons managed, staffing and end markets



Facility Considerations

- Size is NOT the only consideration
- Overhead door height
- Snow plowing
- Roof slope direction
- Loading dock?



Operational Considerations

- Equipment
- Signage
- Markets
- Flow



Equipment

- What is needed?
- Consider the cost amortize the equipment
- Can it be shared?



Signage

- Can be over done
- Improves Resident understanding
- Impact to contamination
- Requires careful thought
- Should be flexible wording



Markets

- Can be volatile
- Build flexibility into your program
- Sorting VS single stream



Flow

- Traffic flow
- Right hand turns are safer
- Parking?



Final Thoughts

- Paralysis by Analysis
- Visit other facilities
- Peer review of the design
- Questions, comments, concerns...

