

## Jora Assembly Helpful Hints

### Starting tips:

1. Have at least TWO strong people, three or four is better, to assemble the Jora! At least one person should be handy with tools.
2. Read both sets of instructions and watch the assembly video. The instructions are confusing, so reading the written instructions several times is helpful and looking at the pictures in both instruction sheets as you go is essential.
3. Make sure you have all tools recommended. An electric screw driver is handy.
4. Keep the screws in the box until needed and make sure the right ones are used in the correct place...you most likely will not have extra's!



*Step 1: Lay all components out. Note that the Stand piece has two extra holes in it. These go face down to attach to the cross base. Hand tighten the nuts, securely, but not too tightly in case of assembly error.*



*Steps 2 & 3: Follow the instructions exactly. The black tubes will fit snugly to hold the sections in place.*



*Step 3: Insert the plastic screws. Note that you line up the ventilation holes, then push (firmly!) the screws first through the holes in the metal sides on each end (from the bottom) and through the foam insulation on both ends, then place the small plastic washers on the screw end & a bolt on each.*

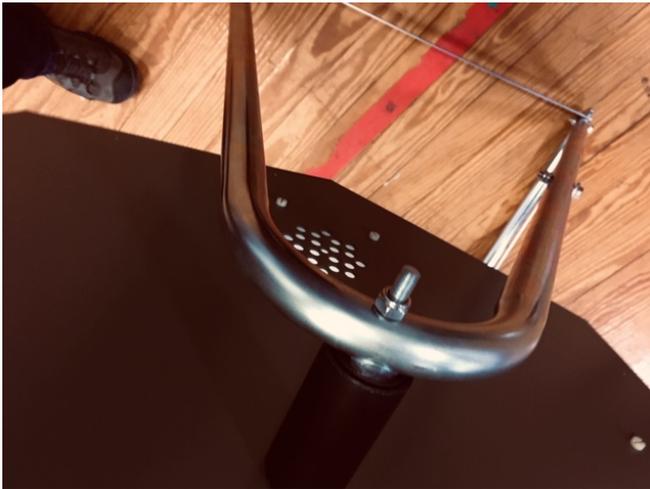




*Step 4a: Attach the cross brace to Stand 2 & place on the metal rods. Attach the bolts & locknuts, as described in the instructions. Attach the cross brace on the threaded rod.*



*Step 4b: Have 2 or 3 people stand up the Jora. Holding both ends, and if a third person in the middle, make sure the metal tube rests firmly into the stands on both sides. As you tighten all nuts & bolts, the tube has a tendency to slip, so hold it firmly when tightening.*





*Steps 5 & 6: Install the panels. This is where it is helpful to have a couple of people to help line up the panel screws, hold them firmly in place, and push down on the panel in order to get the screws through the metal sides & panel. Due to the insulation, it takes a lot of pressure to be able to do this!*



*Team Work Success!*